

BENNETTE

PAINT MFG. CO., INC.
PRODUCT DATA

SIGNATURE
INTERIOR ACRYLIC
SEMI-GLOSS ENAMEL
24 series

DESCRIPTION: A premium quality 100% acrylic coating, designed for ease of application to a variety of substrates. This high performance coating provides excellent leveling, adhesion, and hardness, resulting in a rich, smooth semi-gloss finish. All *Signature* series paints are specifically formulated for those customers who desire the very finest quality available.

SUGGESTED USES: Interior walls, doors, windows, trim, wood, drywall and masonry. Ideal for kitchens and bathrooms where a semi-gloss finish is desired.

COLORS: Super White, Shell White and a variety of off white and pastel colors available.

FINISH: Semi-Gloss

GLOSS: 50-60°/60°

VEHICLE TYPE: 100% Acrylic

THEORETICAL COVERAGE RATE:

3.5 Wet mils = 1.0 dry mils @ 450 sq. ft./gallon or
3.2 Wet mils = 0.9 dry mils @ 500 sq. ft./gallon

DRY TIME (@ 77°F and 50% rel. humidity):

To Touch: 1/2 to 1 hour
To Recoat: 8 hours

MIN/MAX TEMP @ APPLICATION:

50°F min / 95° max

WEIGHT PER GALLON: 10.4 lbs.

VISCOSITY: 100-105 KU (±2 KU)

SOLIDS CONTENT:

By Weight: 44% (±1)
By Volume: 29% (±1)

FLASH POINT: Combustible (water-based)

RECOMMENDED APPLICATION EQUIPMENT:

Brush - Quality synthetic brush, such as Purdy
Nylox-Swan or Wooster Ultra Pro.
Roll - Synthetic such as Superfab, 1/4" to 3/8" nap
Spray - Graco or Titan Airless - tip size .017 - .019

THINNING INSTRUCTIONS: Thinning is not normally required. If necessary, thin with water, no more than 1/2 pint per gallon.

CLEAN UP: Clean brushes, rollers, and spray equipment immediately after use with warm, soapy water.

SURFACE PREPARATION: Surface must be free of dirt, chalk, wax or other foreign substances. Glossy surfaces should be sanded and/or scrubbed with a de-glossing solution. Remove mildew with a solution that kills mildew spores. Check adhesion to suspected alkyd or oil paints in an area prior to applying latex coatings. If an adhesion problem is present, use the proper primer as an intermediate coat. New or unpainted surfaces should be primed in accordance with the "Recommended Bennette Primers" section of this sheet.

RECOMMENDED BENNETTE PRIMERS:

<i>Block, CMU</i>	Acrylic Blockfiller	80250
<i>Concrete</i>	Vinyl Primer Sealer	80225
<i>Drywall</i>	Vinyl Primer Sealer	80225
	Acrylic High Build Wall Primer	80235
<i>Ferrous Metal</i>	Acrylic Metal Primer, Red	80228
	Acrylic Metal Primer, White	80227
	Rust Inhib. Metal Primer, Ylw	280237
	Rust Inhib. Metal Primer, White	280227
<i>Galvanized</i>	Acrylic Metal Primer, Red	80228
	Acrylic Metal Primer, White	80227
<i>Plaster</i>	Enamel Undercoater	280233
<i>Wood</i>	Vinyl Primer Sealer	80225
<i>Cedar/Redwood</i>	Acrylic Stain Primer	80230

Other primers may be acceptable. Contact Bennette Paint Mfg. Co., Inc. for more information.

FORMULATED WITHOUT LEAD OR MERCURY
102301



All technical advice, recommendations and services are rendered by the Seller gratis. They are based on technical data that the Seller believes to be reliable, and are intended for use by persons having skill and know-how at their own discretion and risk. Seller assumes no responsibility for results obtained or damages incurred from their use by Buyer in whole or in part. Such recommendations, technical advice or services are not to be taken as a license to operate under or intended to suggest infringement of any existing patent.