

BENNETTE

PAINT MFG. CO., INC.
PRODUCT DATA

**FLAT BLACK
ENAMEL**
280207

DESCRIPTION: A versatile interior/exterior flat enamel designed to protect and decorate a wide variety of substrates. Dries fast to a smooth, durable finish that is resistant to fading, cracking and peeling. Exhibits excellent gloss and color retention.

SUGGESTED USES: Properly primed structural steel, equipment, tanks, wood trim, doors, cabinets, furniture and masonry surfaces.

COLORS: Black

FINISH: Semi-Gloss

GLOSS: 5-10°/60°

VEHICLE TYPE: Medium Oil/Alkyd

RECOMMENDED COVERAGE RATES:

Approximately 400 sq. ft. per gallon @:
4.0 mils wet film thickness
1.6 mils dry film thickness

DRY TIME (@ 77°F and 50% rel. humidity):

To Touch: 2-4 hours
To Recoat: 8 hours

MIN/MAX TEMP @ APPLICATION:

40°F min / 95°F max

WEIGHT PER GALLON: 8.0 lbs.

VISCOSITY: 80 KU (±2 KU)

SOLIDS CONTENT:

By Weight: 66% (±1)
By Volume: 41% (±1)

FLASH POINT: Combustible

RECOMMENDED APPLICATION EQUIPMENT:

Brush - Quality natural bristle, such as Purdy Sprig or Wooster Yachtsman.
Roll - Synthetic such as Kodawool or Pro Doo-Z, 1/4" nap
Spray - Graco or Titan Airless - tip size .015 - .017

THINNING INSTRUCTIONS: Thinning is not normally required. If necessary, use Bennette Paint Thinner (330010), up to 1/2 pint per gallon. For spray application, thin with Bennette VM&P Naphtha (330002) up to 1/2 pint per gallon.

CLEAN UP: Clean brushes, rollers, and spray equipment immediately after use with Bennette Thinner (330010).

SURFACE PREPARATION: Surface must be free of dirt, chalk, wax or other foreign substances. Glossy surfaces should be sanded and/or scrubbed with a de-glossing solution. Remove mildew with a solution that kills mildew spores. New or unpainted surfaces should be primed in accordance with the "Recommended Bennette Primers" section of this sheet.

RECOMMENDED BENNETTE PRIMERS:

<i>Block, CMU</i>	Acrylic Blockfiller	80250
<i>Ferrous Metal</i>	Rust Inhib. Metal Primer Yellow	280237
	Rust Inhib. Metal Primer White	280227
	Acrylic Metal Primer, Red	80228
<i>Galvanized</i>	Acrylic Metal Primer, White	80227
	Acrylic Metal Primer, Red	80228
	Acrylic Metal Primer, White	80227

INTERIOR

<i>Drywall</i>	Enamel Undercoater	280233
<i>Plaster</i>	Enamel Undercoater	280233
<i>New Wood</i>	Enamel Undercoater	280233

EXTERIOR

<i>New Wood</i>	Exterior House Paint Primer	270225
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FORMULATED WITHOUT LEAD OR MERCURY

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