

BENNETTE

PAINT MFG. CO., INC.
PRODUCT DATA

RED OXIDE SHOP PRIMER 280208

DESCRIPTION: A fast-drying, rust-resisting primer for use on ferrous metal surfaces. Formulated to protect steel while in transit, under construction, or on the job site. Dries fast to allow production painting in steel fabrication shops.

SUGGESTED USES: Shop priming ferrous metal surfaces. Equipment, tanks, and structural steel.

COLORS: Red Oxide

FINISH: Flat

GLOSS: $\leq 5^\circ/85^\circ$

VEHICLE TYPE: Medium Oil/Alkyd

PIGMENT TYPE: Red Iron Oxide, Silicates, and Carbonates

RECOMMENDED COVERAGE RATES:

Approximately 400 sq. ft. per gallon @:
5.3 mils wet film thickness
1.8 mils dry film thickness

DRY TIME (@ 77°F and 50% rel. humidity):

To Touch: 30 minutes
To Recoat: 8 hours

MIN/MAX TEMP @ APPLICATION:

40°F min / 95°F max

WEIGHT PER GALLON: 10.7 lbs.

VISCOSITY: 75 KU (± 2 KU)

SOLIDS CONTENT:

By Weight: 60% (± 1)
By Volume: 35% (± 1)

FLASH POINT: Combustible

RECOMMENDED APPLICATION EQUIPMENT:

Brush - Natural bristle, such as Purdy Sprig or Wooster Friendly

Roll - Lambswool or synthetic, such as Kodawool or Pro Weave

Spray - Graco or Titan Airless - tip size .013 - .015

THINNING INSTRUCTIONS: Thinning is not normally required. If necessary, use Bennette Paint Thinner (330010), up to 1/2 pint per gallon. For spray application, thin with Bennette VM&P Naphtha (330002) up to 1/2 pint per gallon.

CLEAN UP: Clean brushes, rollers, and spray equipment immediately after use with Bennette Thinner (330010).

SURFACE PREPARATION: Surface must be clean, dry, and free of dirt, grease, oil and grime. Loose rust and mill scale should be removed by scraping, wire brushing and sandblasting.

RECOMMENDED BENNETTE FINISHES:

<i>Flat</i>	Flat Black Enamel	280207
<i>Semi-Gloss</i>	Bronzetone Enamel	280846
	Semi-Gloss Black Enamel	280206
	Acrylic 17 Acrylic Enamel	17 series
<i>Gloss</i>	Quick Drying Enamel	29 series

Other finishes may be acceptable. Contact Bennette Paint Mfg. Co., Inc. for more information.

FORMULATED WITHOUT LEAD OR MERCURY

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