

BENNETTE

PAINT MFG. CO., INC.
PRODUCT DATA

**PLYFINISH
MASONRY COATING
280241**

FORMULATED WITHOUT LEAD OR MERCURY

DESCRIPTION: A solvent based coating designed for use on interior or exterior masonry surfaces. Formulated to be highly resistant to alkali, and exhibits excellent penetration and sealing properties. Dries fast to a smooth, durable flat finish. Works well over mildly chalking masonry substrates.

SUGGESTED USES: Interior and exterior masonry including concrete, stucco, brick, and asbestos siding. Over mildly chalking masonry surfaces.

COLORS: White. May be tinted to a wide range of pastel colors. Custom colors available for orders over 50 gallons.

FINISH: Flat

GLOSS: $\leq 5^{\circ}/85^{\circ}$

VEHICLE TYPE: Styrene Acrylate

RECOMMENDED COVERAGE RATES:

Approximately 400 sq. ft. per gallon @:
4.0 mils wet film thickness
1.4 mils dry film thickness

DRY TIME (@ 77°F and 50% rel. humidity):

To Touch: 2 hours
To Recoat: 8 hours

MIN/MAX TEMP @ APPLICATION:

40°F min / 95°F max

WEIGHT PER GALLON: 11.3 lbs.

VISCOSITY: 80 KU (± 2 KU)

SOLIDS CONTENT:

By Weight: 61% (± 1)
By Volume: 36% (± 1)

FLASH POINT: Combustible

RECOMMENDED APPLICATION EQUIPMENT:

Brush - Natural bristle, such as Purdy Sprig or Wooster Friendly
Roll - Lambswool or synthetic, such as Kodawool or Pro Weave
Spray - Graco or Titan Airless - tip size .017 - .019

THINNING INSTRUCTIONS: Thinning is not normally required. If necessary, use Bennette Paint Thinner (330010), up to 1/2 pint per gallon.

CLEAN UP: Clean brushes, rollers, and spray equipment immediately after use with Bennette Xylene (330011).

SURFACE PREPARATION: Surface must be clean and dry. Remove all dirt, loosely adhering paint, and other foreign matter. Do not apply to damp surfaces.

RECOMMENDED BENNETTE PRIMERS:

Self-prime (two coat system)

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