

BENNETTE

PAINT MFG. CO., INC.
PRODUCT DATA

INTERIOR ENAMEL UNDERCOAT 32-46 MPI #46

DESCRIPTION: A high-hiding primer with excellent enamel hold-out designed primarily for use on interior wood and plaster. It has high-build capabilities, excellent leveling properties, builds well on sharp edges, and provides excellent adhesion and maximum gloss for succeeding coats of finish paint.

SUGGESTED USES: Interior new wood and plaster. Also recommended as an intermediate coat over primed metal and masonry.

COLORS: White. May be tinted to pastel colors to approximate finish coat color.

FINISH: Low Sheen

GLOSS: 3-10°/60°

VEHICLE TYPE: Alkyd

PIGMENT TYPE: Titanium Dioxide, Silicates, and Carbonates

RECOMMENDED COVERAGE RATES:

Approximately 400 sq. ft. per gallon @:
4.0 mils wet film thickness
1.8 mils dry film thickness

DRY TIME (@ 77°F and 50% rel. humidity):

To Touch: 4 hours
To Recoat: 8 hours

MIN/MAX TEMP @ APPLICATION:

40°F min / 95°F max

WEIGHT PER GALLON: 12.0 lbs.

VISCOSITY: 80 KU (±2 KU)

SOLIDS CONTENT:

By Weight: 71% (±1)
By Volume: 46% (±1)

FLASH POINT: Combustible

RECOMMENDED APPLICATION EQUIPMENT:

Brush - Natural bristle, such as Purdy Sprig or Wooster Friendly
Roll - Lambswool or synthetic, such as Kodawool or Pro Weave
Spray - Graco or Titan Airless - tip size .015 - .017

THINNING INSTRUCTIONS: Thinning is not normally required. If necessary, use Bennette Paint Thinner (330010), up to 1/2 pint per gallon.

CLEAN UP: Clean brushes, rollers, and spray equipment immediately after use with Bennette Thinner (330010).

SURFACE PREPARATION: Surface must be free of dirt, chalk, wax or other foreign substances. Glossy surfaces should be sanded and/or scrubbed with a de-glossing solution. Remove mildew with a solution that kills mildew spores.

RECOMMENDED BENNETTE FINISHES:

<i>Flat</i>	Interior Latex, Flat	32-53
<i>Eggshell</i>	Interior Alkyd - GL3	32-51
	Interior Latex - GL2	32-44
	Interior Latex - GL3	32-52
<i>Semi-Gloss</i>	Interior Alkyd, Semi-Gloss	32-47
	Interior Latex, Semi-Gloss	32-54
<i>Gloss</i>	Interior/Exterior Alkyd, Gloss	32-48

Other finishes may be acceptable. Contact Bennette Paint Mfg. Co., Inc. for more information.

This product was formulated with no mercury compounds, asbestos, silica sand, lead chromate, or insecticide and not more than 0.06 percent lead.

012203



All technical advice, recommendations and services are rendered by the Seller gratis. They are based on technical data that the Seller believes to be reliable, and are intended for use by persons having skill and know-how at their own discretion and risk. Seller assumes no responsibility for results obtained or damages incurred from their use by Buyer in whole or in part. Such recommendations, technical advice or services are not to be taken as a license to operate under or intended to suggest infringement of any existing patent.