

# BENNETTE

PAINT MFG. CO., INC.  
PRODUCT DATA

## MARINE SPAR VARNISH 330016

**DESCRIPTION:** A quality varnish formulated for high performance characteristics on interior and exterior wood surfaces. Brushes and flows easily to form a smooth, gloss finish. Tough, flexible film has excellent gloss retention, resistance to salt spray, and UV light. Properly applied, will demonstrate excellent "film depth". Dries to a rich amber tone.

**SUGGESTED USES:** Interior and exterior wood surfaces such as: Paneling, trim, doors, windows, and cabinets. A superb marine finish for teak, mahogany, and other fine woods.

**COLOR:** Clear, amber tone.

**FINISH:** Gloss

**GLOSS:** 80-85°/60°

**VEHICLE TYPE:** Linseed-Tung-Phenolic

**RECOMMENDED COVERAGE RATES:**

Approximately 450 sq. ft. per gallon (sealed wood) @:  
3.6 mils wet film thickness  
1.7 mils dry film thickness

**DRY TIME (@77°F and 50% rel. humidity):**

To Touch: 2 hours  
To Recoat: 8-10 hours

**MIN/MAX TEMP @ APPLICATION:**

50°F min/95°F max.

**WEIGHT PER GALLON:** 7.6 lbs.

**VISCOSITY:** 50 KU (±2 KU)

**SOLID CONTENT:**

By Weight: 55% (±1)  
By Volume: 47% (±1)

**FLASH POINT:** 105°F

**RECOMMENDED APPLICATION EQUIPMENT:**

**Brush** - Quality china bristle such as Purdy Sprig.

**NOTE:** Clean brushes and roller covers with clean Bennette Paint Thinner (330010) prior to use to remove lint that can dry in film, causing pimples or other irregularities.

**Roll** - Small nap (1/4"-3/8") synthetic.

**NOTE:** Application by roller can generate air bubbles. A small nap roller cover can be used with care, not to generate turbulence in wet film.

**THINNING INSTRUCTIONS:** Thin initial coat, approximately 10% by volume, to seal wood.

**CLEAN UP:** Clean brushes, rollers, and spray equipment immediately after use with Bennette Paint Thinner (330010).

**SURFACE PREPARATION:**

*Bare Wood:* Must be clean, dry and free of dirt, grease, and other foreign matter. Fill all holes and cracks, and sand smooth. Open grained wood should be filled. Thin initial coat 10% with Bennette Paint Thinner (330010) to seal wood. Sand lightly to remove raised grain. Three or more full coats should be applied, lightly profiled with fine steel wool, between coats, to promote adhesion. Allow each coat to dry overnight.

*Previously*

*Finished*

*Wood:* Remove all loose, peeling, and flaking finish by sanding or scraping, and follow procedures for bare wood. Dull glossy surfaces by light sanding to promote adhesion.

**SPECIAL NOTE:** To obtain full depth of gloss, and maximum protection, three or more full coats, after sealing wood, should be applied. Additional film depth will be accomplished with each additional coat.

**FORMULATED WITHOUT LEAD OR MERCURY**



All technical advice, recommendations and services are rendered by the Seller gratis. They are based on technical data that the Seller believes to be reliable, and are intended for use by persons having skill and know-how at their own discretion and risk. Seller assumes no responsibility for results obtained or damages incurred from their use by Buyer in whole or in part. Such recommendations, technical advice or services are not to be taken as a license to operate under or intended to suggest infringement of any existing patent.

# **BENNETTE**

**PAINT MFG. CO., INC.**  
**PRODUCT DATA**

**MARINE  
SPAR VARNISH  
330016**

102301



**EMPLOYEE  
OWNED  
COMPANY**

All technical advice, recommendations and services are rendered by the Seller gratis. They are based on technical data that the Seller believes to be reliable, and are intended for use by persons having skill and know-how at their own discretion and risk. Seller assumes no responsibility for results obtained or damages incurred from their use by Buyer in whole or in part. Such recommendations, technical advice or services are not to be taken as a license to operate under or intended to suggest infringement of any existing patent.